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INTERNATIONAL JOURNAL
OF INNOVATIVE AND APPLIED RESEARCH

RESEARCH ARTICLE

Article DOI:10.58538/IJAR/2135

DOI URL: <http://dx.doi.org/10.58538/IJAR/2135>

LEVERAGING INTERNET OF THINGS (IOT) AND DEEP LEARNING FOR SUSTAINABLE BIOMEDICAL WASTE MANAGEMENT: AN ADVANCED FRAMEWORK FOR REAL-TIME MONITORING AND WASTE CLASSIFICATION

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Manuscript Info

Manuscript History

Received: 13 June 2025

Final Accepted: 17 July 2025

Published: July 2025

Keywords:

Bio-Medical Waste, Deep Learning, IoT
(Internet of Things), Machine Learning

Abstract

This study introduces an IoT and deep learning-based framework designed to enhance biomedical waste management through real-time monitoring and efficient waste classification. By utilising IoT sensors in conjunction with advanced machine learning models and autoencoders, the system automates waste tracking, timely collection, and the categorisation of hazardous materials. IoT sensors enable continuous data collection on waste generation, supporting pattern analysis to optimise waste management processes. This approach addresses critical challenges in mismanagement, including the prevention of spills, control of odours, and the handling of hazardous waste types. By leveraging real-time data, healthcare facilities can improve the segregation and disposal of BMW, minimising risks to human health and the environment. The integration of these technologies contributes to a cleaner, more sustainable waste management ecosystem, ensuring regulatory compliance and enhancing operational efficiency. Ultimately, the proposed system demonstrates how IoT and AI-driven solutions can revolutionise waste management in healthcare settings, mitigating environmental impacts and improving overall public health outcomes.

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Introduction:-

The Internet of Things is reshaping modern technology by creating a network of interconnected devices that can communicate and transmit data without human intervention. IoT enables physical objects, like sensors and microcontrollers, to get embedded with communication protocols, allowing real-time data collection and analysis¹. This technology has an important role in the concept of "smart cities," which are designed mainly to improve urban life through smart infrastructure, governance, and waste management systems. As cities around the world are growing at a rapid rate, effective waste management has become a pressing challenge, and IoT offers an innovative solution to address these issues.

In India, the surge in population, urbanisation, and healthcare activities has significantly increased biomedical waste generation. It is estimated that in India, approximately 550-600 tons of biomedical waste per day is produced. The situation has further exacerbated during the COVID-19 pandemic, leading to an unwanted rise in infectious material. Improper management and dumping of this hazardous waste pose a significant risk to people's health, environmental safety, and ecosystem sustainability. Despite the presence of waste management regulations, such as the Biomedical Waste Management Rules (2016), most of the Indian healthcare facilities still highly rely on manual processes, which are prone to inefficiencies, human error and non-compliance with safety standards.

IoT offers a promising solution to improve biomedical waste management practices. By integrating IoT-enabled sensors with deep learning (DL) models, waste management systems can be automated and monitored in real-time. IoT devices, such as smart sensors, can track the waste generation, monitor the waste storage conditions (such as temperature and humidity), and transmit the data to the cloud platforms for analysis. This data-driven approach allows more efficient waste collection, segregation and disposal at the other end, minimising human intervention. Moreover, IoT, combined with machine learning (ML) algorithms, can automate the waste classification, enhancing the accuracy of waste segregation and supporting more effective recycling and disposal processes³.

The main purpose of this study is to explore the integration of IoT technologies and deep learning methods to develop a sustainable BWM framework. This research aims to assess how IoT can enhance real-time monitoring, improve waste classification techniques, and reduce the environmental impact of medical waste. The findings will provide valuable insights into how digital technologies can be used to create an efficient, cost-effective, and environmentally sustainable waste management system, with implications for both India and other developing countries striving hard to improve their waste management infrastructure.

Objectives of the Study:-

1. To analyse the impact of IoT in enhancing the real-time monitoring and operational efficiency in biomedical waste management systems.
2. To study deep learning models used for biomedical waste management.

Methodology:-

This Narrative review was conducted to explore the integration of IoT-enabled infrastructure and deep learning technologies in the view of healthcare waste management. The focus of this narrative review is on critical factors such as Healthcare by-products segregation, collection, transportation, storage, handling, and documentation. By studying existing literature, this review aims to establish a comprehensive framework for real-time monitoring of biomedical waste. The integration of IoT devices can facilitate efficient segregation and collection processes of waste, while deep learning algorithms can enhance the classification and handling of the same.⁴ Through this review, we want to identify the best practices and innovative approaches that help in sustainable medical waste management, resulting in enhanced waste disposal practices and improved ecological consequences.

- Literature Search was done using databases such as PubMed, Google Scholar, Scopus, and IEEE Xplore.
- Search terms employed: "IoT in biomedical waste management," "deep learning waste classification," "real-time monitoring biomedical waste," "sustainable waste management technologies."
- Reference articles from indexed journals that contribute to the discussion regarding the relevant technologies and their applications were taken.

Inclusion Criteria

- Studies that are published within the last 10 years (from 2014 onwards).
- Research must focus on the application of Internet of Things (IoT) technologies and deep learning.
- Empirical research articles, case studies, case series, systematic reviews, Conference papers and technical reports that provide insights into IoT and deep learning applications in the management of biomedical waste.
- Articles published in the English language.

Exclusion Criteria

- Opinion pieces, editorials, commentaries, or articles without original research data. Non-peer-reviewed articles that lack rigorous scientific validation.
- Research material that discusses IoT and deep learning but does not apply them specifically to biomedical waste management.

Data Identification and Integration:

Relevant information from each study was systematically extracted and organised according to thematic categories:

- **Role of IoT in Biomedical Waste Management:** Includes IoT applications such as real-time monitoring, route optimisation, data analytics, and smart sensor integration in waste management processes.
- **Waste Segregation Powered by Deep Learning Algorithms:** Focuses on Deep learning model development, transfer learning, and image classification techniques tailored for biomedical waste.
- **Challenges and Limitations:** Discusses technical and operational challenges in management, including infrastructure, cost, regulatory compliance, and comprehensive training.
- **Best Practices and Innovations:** focus on successful implementations - Transformative trends, and recommended practices in IoT and DL for biomedical waste.

Critical Analysis and Thematic Synthesis:

The data were critically analysed to identify patterns, benefits, limitations, and gaps in existing IoT and DL applications for biomedical waste management. By extracting findings from the literature, this review aims to propose a conceptual framework for integrating IoT and Deep learning in sustainable waste management systems, providing insights and recommendations for further research and practical applications.

Literature Review:-**Overview of Biomedical Waste Generation and Management Practices**

Biomedical refuse control is a critical issue all around the world, particularly in India, where the healthcare sector is expanding exponentially. India generates a huge amount of biomedical waste due to the large population and increasing healthcare activities.

Globally, waste management practices vary significantly; many developed countries implement more advanced technologies and stricter regulations when compared to developing nations. In India, the management of waste includes a comprehensive legal structure established by the Biomedical Waste Management Rules; however, implementation of the same remains inconsistent. Key practices involve segregation at the source, collection, transportation, treatment (commonly through incineration and autoclaving), and final disposal

Despite having these regulations, many healthcare facilities in the country struggle with compliance and effective waste segregation, often leading to hazardous waste being mixed with non-hazardous materials.

Challenges in Traditional Biomedical Waste Management Systems

Traditional biomedical waste management systems face challenges like

- Intensive labour work and relying on manual segregation and handling⁵
- risk of exposure for workers⁵
- Lack of Real-Time Monitoring⁵
- Inadequate Infrastructure^{5,6}
- Lack of Awareness and Training Deficiencies^{5,6}
- Regulatory Compliance Issues.
- Impact of COVID-19⁵

Role of IoT in Medical by-product Management

The Internet of Things (IoT) plays a transformative role in waste management by ensuring real-time data collection and monitoring with its smart sensors embedded within waste receptacles. These sensors track various parameters like fill levels, temperature, and location, encouraging municipalities to optimise their waste collection routes and schedules. This transition from traditional methods to IoT-enabled systems significantly reduces operational inefficiencies, controls unnecessary travel, and helps in lowering fuel consumption. Key applications of IoT include:

- **Real-Time Monitoring:** Smart bins installed with IoT sensors send alerts when they are close to full, enabling timely pickup of waste and preventing overflow. This proactive approach enhances the quality of service.
- **Route Optimisation:** By analysing data from smart bins, waste management companies can plan the optimal collection routes based on actual fill levels rather than pre-determined schedules. This technique not only saves time and resources but also reduces the carbon footprint related to waste collection.

- **Data Analytics:** The integration of IoT allows extensive data collection on waste generation patterns. This data can also be used to analyse operational efficiency, enhance recycling efforts, and improve future infrastructure investments.

Existing IoT-Based Waste Management Systems

Numerous cities worldwide have implemented IoT-based waste management systems, demonstrating significant improvements in efficiency and sustainability. For instance:

- **Smart Waste Bins:** Cities like Barcelona and Amsterdam have deployed smart bins that monitor fill levels and communicate with waste collection services. These systems have reported reductions in operational costs by up to 20% due to optimised routes and reduced manual labour requirements.⁷
- **Fleet Management Solutions:** Some companies utilise IoT technology to manage fleets of waste collection vehicles. Their systems allow real-time tracking of vehicle locations, optimising routes based on live data from smart bins. This integration has led to enhanced resource allocation and improved safety of waste management personnel.⁸
- **Public Engagement Tools:** Many smart waste management systems incorporate mobile applications that allow citizens to report issues, such as overflowing bins or illegal dumping. This fosters community involvement and enhances the responsiveness of municipal services.⁹

The impact of these IoT-based technologies extends beyond operational efficiency; they contribute to sustainability by promoting recycling and reducing landfill waste.³ Data taken from these systems can guide municipalities in developing better waste management strategies that align with the environmental goals.

Deep Learning for Waste Classification

Deep learning algorithms are capable in image recognition tasks, making them suitable for the classification of biomedical waste. A study done by Zhao et al. (2022) demonstrated a deep learning-based method that attained 97.2% impressive accuracy in identifying eight different types of medical waste using 3,480 images dataset.¹⁰ In this study they have highlighted the capability of deep learning models to learn intricate patterns and features from images, transferring learning technique helps in accurate classification even with limited data available. Transfer learning allows pre-training on large datasets to adapt quickly to specific tasks, significantly reducing training time and improving performance in scenarios where labelled data is scarce. In practical applications, deep learning models can be used to train and identify and to localise biomedical waste material within images captured by IoT-enabled cameras. During the training phase, these models iteratively adjust their parameters to minimise discrepancies between predicted labels and actual classifications. This process enables the model's ability to recognise various types of biomedical waste accurately.

Integration with IoT

The association between IoT and deep learning is pivotal for creating intelligent waste management systems. Embedded C programming facilitates the efficient communication between IoT devices and central management systems, allowing real-time data analysis and decision-making. For example, smart bins outfitted with sensors may constantly monitor fill levels and ambient conditions, sending data to a central system that uses deep learning algorithms for picture analysis. This integration improves responsiveness to changing conditions and allows for the scheduling of collections when bins are near full as well as the identification of hazardous waste requiring special care. Furthermore, the deployment of IoT devices enables continuous monitoring and data collection from multiple places across the healthcare centre.¹¹ This data can also help in long-term analysis and improvement of waste management practices. For example, real-time tracking of waste generation patterns optimises better resource allocation and operational strategies.¹²

Continuous Learning and Adaptation

One of the key benefits of incorporating deep learning into IoT-enabled waste management systems is the ability to learn continuously.⁸ As just emerging data is acquired, deep learning models are updated to reflect changing patterns in biomedical waste creation and composition. This adaptability guarantees that new challenges associated with biological waste disposal are effectively addressed. Additionally, new algorithms for image processing can be used in conjunction with deep learning models to improve classification accuracy even further. Image augmentation techniques, which involve modifying existing images by rotation, scaling, or flipping, might assist in mitigating overfitting concerns, particularly when training datasets are limited.¹¹ By enriching the dataset, models can learn more generalised features that increase performance in real-world applications.¹³

Challenges of IoT Implementation:

- **Infrastructure Needs:** Inadequate infrastructure in health care institutions, particularly in poor nations, hinders IoT implementation.
- **Cost and Maintenance:** High initial expenses and continuous maintenance of the equipment may hinder the adoption of IoT solutions in resource-constrained places.

Challenges in Deep Learning Applications:

- **Data Limitations:** Developing countries may experience difficulties in gathering the labelled data for training models, which can reduce classification accuracy.
- **Technical Expertise:** The requirement for qualified staff to implement and maintain deep learning systems can hinder wider adoption.

Based on the existing literature, several gaps exist in the current applications of IoT and deep learning (DL) for biomedical waste management:

Gaps in current IoT and DL Applications:

1. **Infrastructure Limitations:** Many healthcare facilities lack the required technological infrastructure to effectively implement IoT solutions, leading to underutilization of available technologies.¹
2. **Cost Barriers:** The financial investment for deploying IoT devices and deep learning systems can be extremely high.¹
3. **Regulatory Compliance Challenges:** Existing regulations fail to address the incorporation of new technologies into waste management practices.⁵
4. **Training Deficiencies:** There is a significant dearth of training for healthcare personnel on the use of IoT and DL technologies, which is a barrier to effective installation and operation.⁵
5. **Data Privacy and Security Concerns:** The gathering and transfer of sensitive data via IoT devices raises speculations regarding data privacy and security, which are not sufficiently handled in current applications.¹⁴
6. **Limited Real-Time Monitoring Capabilities:** While IoT allows for real-time data collection, many existing systems do not take full advantage of this capability, resulting in delayed reaction to waste management challenges.⁸
7. **Integration Issues:** There is frequently a lack of seamless connectivity between IoT devices and existing waste management systems, resulting in inefficiencies in data utilisation.⁸
8. **Inconsistent Data Quality:** Variability in data quality from various sources can impair the accuracy of deep learning models used for waste classification.⁴

Future Directions and Innovations in IoT and Deep Learning for Waste Management:**1. AI Integration in Waste Management**

AI-Powered Sorting Systems: Advanced machine learning techniques are used for waste sorting. These systems use computer vision to identify and categorise recyclables, considerably reducing contamination rates in recycling streams. For example, robotic systems integrated with AI can automate sorting processes at recycling facilities, improving accuracy.^{15,16}

2. Autonomous Waste Collection Systems

Robotics in Collection: Autonomous robots are being developed to gather the collection of hazardous biological waste. These robots can operate in environments that may be harmful for human workers, thereby enhancing safety and efficiency.^{17,18}

3. Enhanced Recycling Processes

Energy Recovery: Innovations in AI are permitting more efficient energy recovery from waste materials through optimised processing techniques, therefore contributing to sustainability goals.^{19,20}

Summary:

The merging of Internet of Things (IoT) and deep learning technologies is transforming biomedical waste management by allowing for real-time monitoring and effective waste classification. Smart waste systems use IoT sensors to monitor fill levels continuously and communicate the data to central management systems for analysis. Deep learning algorithms enable automated identification of various waste types, including hazardous materials and recyclables, significantly reducing manual sorting efforts. Image processing techniques, such as data augmentation, encourage the robustness of these models by expanding the training dataset, which helps mitigate overfitting. Real-

time monitoring authorises immediate operational decisions, like scheduling pickups when bins are full, while also revealing long-term waste generation patterns. This combination advances a sustainable approach to waste management by optimising resource allocation and improving recycling rates. Ultimately, the integration of IoT and deep learning represents a significant advancement toward creating smarter and more efficient biomedical waste management solutions.

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